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HELICAL LAP APPLICATION QUESTIONNAIRE

Date:

Quote #:

CUSTOMER DETAILS

Customer:

Address:

Contact:

Phone:

Cell:

Fax:

E-mail:

Reference:

GENERAL DESCRIPTION

Part Name:

Material:

Part Number:

Hardness:

Part Print: Y N

Stock Removal:

FINISHED PART SPECIFICATION

Bore Diameter:

Roundness:

Size Tolerance:

Straightness:

Bore Length:

Taper:

Bore Type:

Cylindricity:

Surface Finish:

Capability:

PART CONDITION PRIOR TO LAPPING

Bore Diameter:

Roundness:

Size Tolerance:

Straightness:

Surface Finish:

Taper:

Cylindricity:

Previous Operation:

SYSTEM INFORMATION

Machine Type

If applicable:

Spindle Type: Horiz. or Vert.

Tool Holder:

Part Holding Fixture:

Tooling Clearances: In Front of Part:

Behind Part:

Automation:

Coolant:

PRODUCTION REQUIREMENTS

Volume of parts to be lapped: _____ per _____

COMMENTS